

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corosion protection against		
							white	red	
		.40	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver	<12µm		240h	
		.41	Zincflake		DELTA-PROTEKT® KL 100 B + DELTA®-SEAL black	<12µm	240h		
	DBL 8451		.15	Zn		DELTACOLL® 80 GZ transparent	Zn: 10-12µm Sealer: 1-2µm	168h	360h
			.16	Zn		DELTACOLL® 80 GZ transparent	Zn: 6-8µm Sealer: 1-2µm	96h	240h
			.66	ZnNi		DELTACOLL® 80 GZ transparent	ZnNi: 10-15µm Sealer: 1-2µm	480h	720h
			.76	ZnNi		DELTACOLL® 80 GZ transparent	ZnNi: 6-8µm Sealer: 1-2µm	120h	720h
			.86	ZnFe		DELTACOLL® 80 GZ transparent	ZnFe: min. 8µm Sealer: 1-2µm	360h	600h
			.96	ZnFe		DELTACOLL® 80 GZ transparent	ZnFe: 6-8µm Sealer: 1-2µm	120h	480h
	DBL 9440		.40	Zincflake		DELTA-PROTEKT® KL 100 + add. lubrication	Basecoat > 5µm		720h
						DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver			
						DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ			
	DBL 9441		.40 (d=min. 4,2, for tapping screws)	Zincflake		DELTA-PROTEKT® KL 100	min. 5µm		480h
			.40 (d=min. 4, for screw connection in thermoplastics)	Zincflake		DELTA-PROTEKT® KL 100	min. 5µm		480h
			.50 (d=min. 4,2, for tapping screws)	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL black	Zincflake min. 4µm; org. min. 6µm; total. Max. 25µm	240h	480h
			.50 (d=min. 4, for screw connection in thermoplastics)	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL black	Zincflake min. 4µm; org. min. 6µm; total. Max. 25µm	240h	480h
			.55	Galv. ZINi, blackpassivation, sealing allowed		DELTACOLL® 80 GZ black	>8µm max. 15µm	min. 120h	min. 720h
	PS 10633			Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300			720h
						DELTA-PROTEKT® KL 100 + DELTA®-SEAL			
	PS 7626			Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 12,5µm		400h
						DELTA®-TONE 9000 + DELTA®-SEAL GZ	min. 12,5µm		400h
	Fiat	95.75.12	FAR/ZN/OR	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 8µm		300h
			FAR/ZN/OR II	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 16µm		400h
		9.57513	RIV / EC 5	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100	min. 5µm		480h

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							white	red
		RIV / EC 5 F	Zincflake		DELTA-PROTEKT® KL 105	min. 5µm		480h
		RIV / EC 5 LUB	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + TT	min. 5µm		480h
		RIV / EC 5 PL	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ	min. 5µm		480h
					DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	min. 5µm		480h
		RIV / EC 8 PL	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ	min. 8µm		480h
					DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	min. 8µm		720h
		RIV / EC 5 PL Nero	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ SCHWARZ	min. 5µm		480h
					DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VL 450	min. 5µm		480h
		RIV / EC 8 PL Nero	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ SCHWARZ	min. 8µm		720h
					DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VL 450	min. 8µm		720h
Ford	WSD M21 P10	B2 (S303)			DELTA®-SEAL black	min. 15g/m² => min. 5µm		120h
	WSD M21 P11	B1 (S301)	Zincflake		DELTA®-TONE 9000	min. 28g/m² => min. 8µm		480h
		B2 (S307)	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min 25g/m² => min. 8µm	Basecoat	480h
						min. 22g/m² => min. 4µm Topcoat		
	B5	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL silver	min. 20g/m² => min. 6µm	Basecoat	120h	
	WSS-M21P42		A1	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZM silver	min. 7µm (typical 8-10µm) Basecoat min. 5µm (typical 5-8µm) Topcoat	240h
A2			Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ black	min. 7µm (typical 8-10µm) Basecoat min. 5µm (typical 5-8µm) Topcoat	120h	840h

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		A3 (S442)	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 302 GZ	min. 7µm (typical 8-10µm) Basecoat min. 2µm (typical 2-4µm) Topcoat	120h	840h	
	WSS-M21P46	S 443	ZnFe	SurTec, Conventia	DELTA-PROTEKT® VH 353 GZ	max. 16µm	VICT 2 weeks	VICT 6 weeks	
GM	GME 00255	A	Zincflake		DELTA®-SEAL	min. 8µm	GME 60206 -E-Grade 1 =72h	GME 60206 -E-Grade 1 =72h	
		B	Zincflake		DELTA®-TONE 9000	min. 10µm	GME 60206 -K-Grade 3 =288h slight changes on the surface allowed	GME 60206 -K-Grade 3 =288h slight changes on the surface allowed	
			Zincflake		DELTA-PROTEKT® KL 100	min. 10µm	GME 60206 -K-Grade 3 =288h slight changes on the surface allowed	GME 60206 -K-Grade 3 =288h	
		C	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h	
			Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h	
			Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300	Basecoat: min. 8µm Topcoat: max. 3µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h	
		E			DELTA®-SEAL GZ	min. 8µm	GME 60206 -E-Grade 1 =72h	GME 60206 -E-Grade 1 =72h	
		F	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h	
			Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h	
			Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 302 GZ	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h	
		GME 00252	A6-X-V / B6-X-V	Zn	Cr VI-free blue passivation	DELTACOLL® 80 GZ transparent	A: Zn 15(+10) µm B: Zn 8(+5) µm } + Coll: 4-6µm	A: 120h 10% WC allowed B: 120h 10% WC allowed	A: 360h B: 240h
			A7-X-V / B7-X-V	Zn	Cr VI-free uncolored passivation	DELTACOLL® 80 GZ transparent	A: Zn 15(+10) µm B: Zn 8(+5) µm } + Coll: 4-6µm	A: 120h 10% WC allowed B: 120h 10% WC allowed	A: 360h B: 240h
A8-X-V / B8-X-V	Zn		Cr VI-free thick layer-passivation	DELTACOLL® 80 GZ transparent	A: Zn 15(+10) µm B: Zn 8(+5) µm } + Coll: 4-6µm	A: 120h 10% WC allowed B: 120h 10% WC allowed	A: 360h B: 240h		
B9-X-V	ZnFe		Cr VI-free black passivation	DELTACOLL® 80 GZ black	B: ZnFe 8(+5) µm + Coll: 4-6µm	B: 144h no changes	B: 144h		
GMW 3359	A Silber	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver	min. 12 µm	240h	720h		
	B Silber	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver	min. 12µm	144h	480h		
	C Silber	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver	min. 8µm	72h	240h		

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		A schwarz	Zincflake		DELTA-PROTEKT® KL 100 + DELTA@-SEAL GZ black	min. 12µm	240h	720h
		B schwarz	Zincflake		DELTA-PROTEKT® KL 100 + DELTA@-SEAL GZ black	min. 12µm	144h	480h
		C schwarz	Zincflake		DELTA-PROTEKT® KL 100 + DELTA@-SEAL GZ black	min. 8µm	72h	240h
	GMW 14100	silber	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL silver	min. 15µm		240h
	GM 7111M	silber	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL silver	min. 15µm		240h
Iveco	18-1101	A22			DELTA-PROTEKT® KL 100	min. 5µm		300h
		A23			DELTA-PROTEKT® KL 100	min. 8µm		800h
		A34			DELTA-PROTEKT® KL 105	min. 5µm		300h
		A35			DELTA-PROTEKT® KL 105	min. 8µm		800h
		A26			DELTA-PROTEKT® KL 100 + DELTA-PROTEKT VH 315 GZ	min. 6,5µm		500h
		A27			DELTA-PROTEKT® KL 100 + DELTA-PROTEKT VH 315 GZ	min.9,5µm		1000h
		A28			DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	min. 6,5µm		500h
		A29			DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	min. 9,5µm		1000h
		A36			DELTA-PROTEKT® KL 105 + DELTA-PROTEKT® VH301 GZ	min. 6,5µm		500h
		A37			DELTA-PROTEKT® KL 105 + DELTA-PROTEKT® VH301 GZ	min. 9,5µm		1000h
		A30			DELTA-PROTEKT® KL 100 + DELTA@-SEAL black	min. 6,5µm		500h
		A33			DELTA-PROTEKT® KL 100 + DELTA@-SEAL black	min. 9,5µm		1000h
		Jaguar	JMS 10.22.05	Class A	Zincflake		DELTA@-TONE 9000	min. 5µm
Class B	Zincflake				DELTA@-TONE 9000	min. 6,5µm		400h
John Deere	LaN 930-11.4	Fe//ZL1///NX(220)//S (not for threads)	Zincflake		DELTA@-TONE 9000	5-8µm		220h
		FE//ZL1///NX(280//S//T1 (not for Threads)	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL	10-15µm		280h
		Fe//ZL1///NX(180)/R1/S//T1/T4	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL GZ			180h
Landrover	LRES.21.ZS.05	240 (Class A)	Zincflake		DELTA@-TONE 9000 / DELTA-PROTEKT® KL 100	min. 5µm		240h
		480 (Class B)	Zincflake		DELTA@-TONE 9000 / DELTA-PROTEKT® KL 100	min. 6,5µm		400h
Messier-Bugatti	IFC 40-863-02	Type I	Zincflake		DELTA-PROTEKT® KL 100	5 - 15 µm	96h	500h
		Type II	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	7 - 20 µm	96h	500h

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Porsche	PN 11011 (replacing PN 11003-1)	26 c 0	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300	>8µm	120h	480h
		26 c 1	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	>8µm	120h	480h
		26 d 0	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	>12µm		480h
		26 d 1	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	>12µm		480h
PSA	B153315	DEL 9 A	Zincflake		DELTA®-TONE 9000+ (SEAL)	min. 8µm + (4µm)		500h
		DEL 9 B	Zincflake		DELTA®-TONE 9000+ (SEAL)	min. 12µm + (4µm)		1000h
		DEL 9 S	Zincflake		DELTA®-TONE 9000+ (SEAL)	min. 4µm + (4µm)		48h
	B153320	ZLV DGO	Zincflake		DELTA-PROTEKT® KL 100	min.12g/m ²		48h
		ZLV MGL	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	min.18g/m ²		600h
		ZLV MGO	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	min.18g/m ²		600h
ZLV FGL	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	min.24g/m ²		1000h		
ZLV FGO	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	min.24g/m ²		1000h		
Renault	01-71-002/--Q	S3	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	20-35 g/m ²	200h	600h
Renault Truck	01.71.4002/F	SYZ	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 15µm		600h
TATA Motors Ltd	SS: 8457 S1		Zincflake		DELTA-PROTEKT KL 101 + DELTA-SEAL BLACK DELTA-PROTEKT KL 101 + DELTA-PROTEKT VH 315 GZ DELTA-PROTEKT KL 101 + DELTA-PROTEKT VH 302 GZ DELTA-PROTEKT KL 101 + DELTA-SEAL silver GZ DELTA-PROTEKT KL 100 HC + DELTA-SEAL HC grey	Grade A: 7-8µm Grade B: 10-12µm		Grade A: min. 600h Grade B: min. 1000h
Toyota Engineering	TSH7702G	A			DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300			
		AS			DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300 / VH 301 GZ			
	A80-84321	A			DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300 / VH 301 GZ			

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							white	red
VW	TL 244	Ofi-r642	ZnNi	transparent, blue		components : ZnNi 8 - 25µm threaded parts : ZnNi 8 - 15µm	no zinc-corrosion after testing time, light changes (i.e. white haze) allowed	120h barrelware, or 240h
		Ofi-r643	ZnNi	transparent, blue	DELTA [®] COLL® 80 transparent; DELTA [®] COLL® 80 GZ transparent			240 h
		Ofi-r645	ZnNi	transparent, blue	DELTA-PROTEKT VH 350-Serie			120h barrelware, or 240h
		Ofi-r672	ZnNi	black (Cr III)	DELTA [®] -Lube			120h barrelware, or 240h
		Ofi-r673	ZnNi	black (Cr III)	DELTA [®] COLL® 80 black; DELTA [®] COLL® GZ black			240 h
					DELTA [®] COLL® 80 transparent; DELTA [®] COLL® 80 GZ transparent			
					DELTA-PROTEKT VH 350-Serie			
	Ofi-r677	ZnNi	black (Cr III)	DELTA [®] -Lube	120h barrelware, or 240h			
	TL 245	Ofi-t601	Zincflake		DELTA [®] -TONE 9000; DELTA-PROTEKT® KL 100	min. 8µm, max. 18µm	480h	
		Ofi-t602	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300	min. 8µm , max. 18µm	720h; 96h/180°C: 480h	
		Ofi-t610	Zincflake		DELTA [®] -TONE 9000	min. 8µm , max. 18µm	480h	
		Ofi-t611	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300	min. 8µm , max. 18µm	720h; 96h/180°C: 480h	
		Ofi-t615	Zincflake		DELTA [®] -TONE 9000 + DELTA [®] -Lube	min. 8µm , max. 18µm	480h	
		Ofi-t647	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	min. 8µm , max. 18µm	720h; 96h/180°C: 480h	
	TL 233	Ofi-t330	Zincflake		DELTA [®] -TONE 9000/ DELTA-PROTEKT® KL 100+ DELTA [®] -SEAL GZ	min. 6µm (of which min. 3µm Zincflake), max 25µm	no changes of the surface (white haze) after 120h	240h, + no creeping corrosion in the cut surface
		Ofi-t350	Zincflake		DELTA [®] -TONE 9000/ DELTA-PROTEKT® KL 100+ DELTA [®] -SEAL	min. 10µm (of which min. 6µm Zincflake), max 25µm		480h, + no creeping corrosion in the cut surface
		Ofi-t650	Zincflake		DELTA [®] -TONE 9000/ DELTA-PROTEKT® KL 100 + DELTA [®] -SEAL GZ			
		Ofi-t630	Zincflake		DELTA [®] -TONE 9000/ DELTA-PROTEKT® KL 100 + DELTA [®] -SEAL			
	TL 242	NA	Zn	appropriate passivation	DELTA [®] -SEAL GZ	threaded parts 6-8µm Zn + 8- 10µm DS, other max. 12µm Zn + max.12µm DS	no changes after 480h	480h
		NA	ZnNi	appropriate passivation	DELTA [®] -SEAL GZ			
	TL 265	NA	Zn	Zn-phosphate	DELTA [®] -SEAL DELTA [®] -FLEX S black	DS > 20µm	240h	240h
		NA	ZnNi	Zn-phosphate	DELTA [®] -SEAL, DELTA [®] -FLEX S black			
	TL 217	Ofi-c310	Zn	No passivation				
		Ofi-c330	hot-dip galvanised	No passivation				
Ofi-c340		Zn	Thin layer passivation					
Ofi-c341		Zn	Thin layer passivation	DELTA [®] COLL® 80 GZ - transparent ; DELTA [®] COLL® 80 transparent ; DELTA-PROTEKT VH 350-Serie		barrel 48h; rack 72h	144h	

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		Off-c342	Zn	Thick layer passivation					
		Off-c343	Zn	Thick layer passivation	DELTACOLL® 80 GZ - transparent ; DELTACOLL® 80 transparent DELTA-PROTEKT VH 350-Serie		barrel 96h; rack 168h	240h	
		Off-c347	Zn	Thick layer passivation	DELTA® -Lube			168h	
		Off-c610	Zn	No passivation					
		Off-c630	hot-dip galvanised	No passivation					
		Off-c640	Zn	Thin layer passivation					
		Off-c641	Zn	Thin layer passivation	DELTACOLL® 80 GZ - transparent ; DELTACOLL® 80 transparent DELTA-PROTEKT VH 350-Serie		barrel 48h; rack 72h	240h	
		Off-c642	Zn	Thick layer passivation					
	Off-c643	Zn	Thick layer passivation	DELTACOLL® 80 GZ - transparent ; DELTACOLL® 80 transparent DELTA-PROTEKT VH 350-Serie		barrel 96h; rack 168h	360h		
	Off-c647	Zn	Thick layer passivation	DELTA®-Lube					
	TL196	nicht definiert				DELTA-PROTEKT® EK 800/801		DIN 50017 KK	DIN 50017 KK
		Off-s611	Zn	Thick layer passivation		DELTA-PROTEKT® EK 800/801			
		Off-s617	Zn	Thick layer passivation		DELTA-PROTEKT® EK 800/801 + TT-Fluid	threaded parts 5-8µm Zn/ZnNi + 10-12µm KTL other 5-12µm Zn/ZnNi + 10-15µm KTL	5cycles: no changes	30 cycles
		Off-s621	ZnNi	Thick layer passivation		DELTA-PROTEKT® EK 800/801			
Off-s627		ZnNi	Thick layer passivation		DELTA-PROTEKT® EK 800/801 + TT-Fluid	15cycles: no changes		60 cycles	
Volvo	STD 5752,53	Y 530-1			DELTA®-SEAL	5-8 µm		240h	
		Y 530-2	Zincflake		DELTA®-TONE 9000	10-12µm		480h	
		Y 530-2B	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	10-12µm	144h	480h	
		Y 530-3	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	15-20µm	192h	720h	
Volvo CC	VCS 5737,19	Y 100-3	ZnFe	Tri-Tec100 (SurTec 695) / Conventec 7269	DELTA-PROTEKT® VH 353 GZ	max. 16µm	VICT 2 weeks	VICT 6 weeks	
		Y 100-4	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH302	max. 16µm	VICT 3 weeks	VICT 9 weeks	
	VCS 5737,29	Y 200-3	ZnFe	Tri-Tec100 (SurTec 695) / Conventec 7269	DELTA-PROTEKT® VH 353 GZ	max. 16µm	VICT 2 weeks	VICT 6 weeks	
		Y 200-4	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH302	max. 16µm	VICT 3 weeks	VICT 9 weeks	

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Bosch	800 00/ 3+4	N67F 827 11+12	Zinkflake		DELTA® -TONE 9000	min. 5µm	240h	480h	
		N67F827 13+14	Zinkflake		DELTA® -TONE 9000	min. 8µm		720h	
		N67F 827 21+22	Zinkflake		DELTA® -TONE 9000 + DELTA®-SEAL silver	min. 8µm		480h	
		N67F 827 23+24	Zinkflake		DELTA® -TONE 9000 + DELTA®-SEAL GZ silver	min. 8µm		240h	480h
		N67F 827 31+32	Zinkflake		DELTA® -TONE 9000 + DELTA®-SEAL black	min. 8µm		240h	480h
		N67F 827 33+34	Zinkflake		DELTA® -TONE 9000 + DELTA®-SEAL GZ black	min. 8µm		240h	480h
		N67F827 44	Zinkflake			for new constructions		DELTA-PROTEKT® KL100	min. 8µm
	DELTA-PROTEKT® KL100 + DELTA®-SEAL silver			min. 8µm			720h		
	DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ silver			min. 8µm			720h		
	DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH300 / 301 GZ			min. 8µm			720h		
	Y265 F21056/1		Pos. 1	Zn	transparent	DELTACOLL® 80 GZ transparent	Zn min. 8µm + ca. 8µm Coll	120h	360h
			Pos. 2	Zn	transparent	DELTACOLL® 80 GZ transparent	Zn min. 8µm + ca. 10µm Coll	120h	360h
			Pos. 3	Zn	transparent	DELTACOLL® 80 GZ transparent	Zn min. 8µm + ca.10µm Coll	120h	360h
			Pos. 4	Zn	transparent	DELTACOLL® 80 GZ transparent	Zn min. 8µm + ca. 10µm Coll	120h	360h
brembo	11.22	A	Zinkflake		DELTA® -TONE 9000	5-18µm	min. 120h	F = min. 240h E = min. 360h D = min. 480h C = min. 600h B = min. 720h A = min. 1000h	
		B	Zinkflake		DELTA-PROTEKT® KL 100				
		a			DELTA-PROTEKT® VH 300				
		b			DELTA-PROTEKT® VH 301 GZ DELTA-PROTEKT® VH 302 GZ DELTA®-SEAL GZ				
Continental Teves	ATE N 106 61	Nr. 1601			DELTA®-SEAL	min. 8µm		120h	
		Nr. 1602			DELTA®-SEAL GZ	min. 8µm		120h	
		Nr. 1611	Zinkflake		DELTA® -TONE 9000	min. 8µm		240h	
		Nr. 1613	Zinkflake		DELTA® -TONE 9000 + DELTA®-SEAL	ca. 8µm + ca. 6µm		480h	
		Nr. 1614	Zinkflake		DELTA® -TONE 9000 + DELTA®-SEAL GZ	ca. 8µm + ca. 6µm		480h	
		Nr. 1621	Zinkflake		DELTA® -TONE 9000	min. 12µm		480h	
		Nr. 1623	Zinkflake		DELTA® -TONE 9000 + DELTA®-SEAL	ca. 10µm + ca. 8µm		720h	
		Nr. 1624	Zinkflake		DELTA® -TONE 9000 + DELTA®-SEAL GZ	ca. 10µm + ca. 8µm		720h	
		Nr. 1631	Zinkflake		DELTA-PROTEKT® KL 100	min. 8µm		600h	
		Nr. 1633	Zinkflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL	min. 8µm + min. 6µm		600h	

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corrosion protection against	
							white	red
		Nr. 1634	Zinkflake		DELTA-PROTEKT® KL100 + DELTA@-SEAL black	min. 8µm + min. 6µm		600h
		Nr. 1635	Zinkflake		DELTA-PROTEKT® KL100 + DELTA@-SEAL GZ silver	min. 8µm + min. 6µm		600h
		Nr. 1636	Zinkflake		DELTA-PROTEKT® KL100 + DELTA@-SEAL GZ black	min. 8µm + min. 6µm		600h
		Nr. 1641	Zinkflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300	min. 8µm + min. 2µm		600h
		Nr. 1642 nr. 1643	Zinkflake Zinkflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 DELTA-PROTEKT® KH 250	min. 8µm + 2µm min. 8 µm		600h
	ATE N 106 36.31	355 / 0			DELTA-PROTEKT® KL 100 B + DELTA@-SEAL black	8 - 15µm	120h	
		355 / 0G			DELTA@-SEAL GZ	8 - 15µm	120h	
		355 / 1	Zinkflake		DELTA@ -TONE 9000	8 - 20µm	min. 480h	
		355 / 2	Zinkflake		DELTA@ -TONE 9000 + DELTA@-SEAL	10 - 25µm	min. 480h	
		355 / 2 G	Zinkflake		DELTA@-TONE 9000 + DELTA@-SEAL GZ	10 - 25µm	min. 480h	
		355 / 3	Zinkflake		DELTA@ -TONE 9000 + DELTA@-SEAL	15 - 35µm	min. 800h	
		355 / 3G	Zinkflake		DELTA@-TONE 9000 + DELTA@-SEAL GZ	15 - 35µm	min. 800h	
		355/4	Zinkflake		DELTA@ -TONE 9000 (acc. TL-233-A)	min. 8µm	min. 720h	
		355 / 5	Zinkflake		DELTA@ -TONE 9000 + DELTA@-SEAL (acc. TL-233-B)	min. 10µm	min. 720h	
	355 / 6	Zinkflake		DELTA@-TONE 9000 + DELTA@-SEAL GZ (acc. TL-233-C)	min. 8µm	min. 720h		
DELPHI		DX551801	Zinkflake		DELTA-PROTEKT® KL100 + DELTA@-SEAL GZ silver	12-20µm	480h	
		DX551803	Zinkflake		DELTA-PROTEKT® KL100 + DELTA@-SEAL GZ black	12-20µm	480h	
		DX551544	Zinkflake		DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH 301 GZ	max. 25µm	840h	
IBM	41-091	M-H-6-4109-000, 9808	Zn		DELTA@-SEAL GZ black	?	?	
Kamax	KX-5503	1a			DELTA@-SEAL	max. 10µm	120h	
		1b			DELTA@-SEAL GZ	max. 10µm	120h	
		2	Zinkflake		DELTA@ -TONE 9000	max. 8 µm	240h	
		3	Zinkflake		DELTA@ -TONE 9000	max. 12µm	480h	
		4	Zinkflake		DELTA@ -TONE 9000 + DELTA@-SEAL	max. 6µm	120h	
		5	Zinkflake		DELTA@ -TONE 9000 + DELTA@-SEAL	max. 10µm	240h	

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corrosion protection against	
							white	red
	KX-5506	6	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL	max. 15µm		480h
		1			DELTA®-SEAL	max. 10µm		120h
		2			DELTA®-SEAL GZ	max. 10µm		120h
		3	Zinkflake		DELTA®-TONE 9000	max. 8µm		240h
		4	Zinkflake		DELTA®-TONE 9000	max. 12µm		480h
		5	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL silver	max. 10µm		240h
					DELTA-PROTEKT® KL100 + DELTA®-SEAL silver			
		6	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL silver	max. 15µm		480h
					DELTA-PROTEKT® KL100 + DELTA®-SEAL silver			
		7	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL black	max. 15µm	120h	480h
					DELTA-PROTEKT® KL100 + DELTA®-SEAL black			
		8	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ silver	max. 10µm		240h
					DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ silver			
		9	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ silver	max. 15µm		480h
			DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ silver					
			DELTA®-TONE 9000 + DELTA®-SEAL GZ black	max. 15µm	120h	480h		
			DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ black					
			DELTA-PROTEKT® KL100	max. 8µm		240h		
			DELTA-PROTEKT® KL100	max. 12µm		480h		
			DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH300	max. 15µm		720h		
			DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH301	max. 15µm		720h		
Knorr-Bremse	N12005, P01	.01	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 8µm, (nach DIN 10683)		480h
		.02	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 10µm (nach DIN 10683)		600h
		.03	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	min. 8µm (nach DIN 10683)		480h
		.04	Zinkflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	min. 10µm (nach DIN 10683)		600h
	N12005, P18		Zinkflake		DELTA®-TONE 9000	5-10µm		240h
Liebherr	LH 10021432-006		Zinkflake		DELTA-PROTEKT® KL 105 GZ	S.H. DIN ISO 10683		480h

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corrosion protection against	
							white	red
MAN	MAN 183-2	B4	Zinkflake		DELTA@-SEAL	min. 5µm + 2fach Seal		240h
ROTAX	RON 444		Zinkflake		DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH301	min. 8µm	169h	720h
TRW	TS2-21-79	1	Zn	thin layer /thick layer passivation	DELTACOLL® 80		depends on pretreatment 72 - 120h	depends on pretreatment bis 480h
		2	Zn	thin layer /thick layer passivation	DELTACOLL® 80 GZ		depends on pretreatment 72 - 120h	depends on pretreatment bis 480h
	TS2-25-60	Class G	Zinkflake		DELTA® -TONE 9000	min. 8µm		240h
		Class H	Zinkflake		DELTA® -TONE 9000 + DELTA@-SEAL	min. 12µm		240h
		Class J	Zinkflake		DELTA® -TONE 9000 + DELTA@-SEALGZ silver	min. 12µm		240h
VDA	235-102	.40	Zinkflake		DELTA®-TONE 9000	min. 5µm		480h
		.45	Zinkflake		DELTA®-TONE 9000			
		.50	gal. Zinklegierung		DELTA@-SEAL GZ black	electroplated min. 4µm; org. min. 6µm; total. Max. 25µm	240h	480h
		.50	Zinkflake		DELTA® -TONE 9000 + DELTA@-SEAL GZ black	TONE min. 3-5µm; sealer min.6µm; total: max. 25µm	240h	480h
		.55	gal. Zinklegierung		DELTA@-SEAL silver	electroplated min. 4µm; org. min. 6µm; total. Max. 25µm	240h	480h
		.55	Zinkflake		DELTA® -TONE 9000 + DELTA@-SEAL silver	TONE min. 3-5µm; sealer min.6µm; total: max. 25µm	240h	480h
	235-104	.20	Zn	appropriate passivation	DELTA@-SEAL silver	min. 8µm	96	240
		A26-27	gal. Zinklegierung	appropriate passivation	DELTA@-SEAL silver	min. 8µm	120	720
		.30	gal. Zinklegierung	appropriate passivation	DELTA@-SEAL silver	min. 8µm	120	480
		.40	Zinkflake	appropriate passivation	DELTA-PROTEKT® KL100	min. 8µm		480h
		.42	Zinkflake		DELTA-PROTEKT® KL100 + DELTA@-SEAL GZ silver	min. 8µm		720h
			Zinkflake		DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH 301 GZ			
		.50	Zinkflake		DELTA-PROTEKT® KL100 + DELTA@-SEAL GZ black	min. 10µm	240h max. S2 according DIN 34804	480h
		Yale	402032		Zinkflake		Basecoat: 8µm Topcoat: 8µm	
ZF	ZFB 998		Zinkflake		DELTA®-TONE 9000 + DELTA@-SEAL silver	allgemeine Bauteile: 10-15µm Gewindeteile: max. 12µm		400h
	ZFB 865		gal. Zinklegierung		DELTACOLL® 80	parts in general: 10-15µm threaded parts: max. 12µm		240h (black) 360h transparent
					DELTACOLL® 80 GZ	parts in general: 10-15µm threaded parts: max. 12µm		240h (black) 360h transparent

Issuer	Specification	Surface	Base	Passivation	Dörken-Product	Coating thickness / weight	Corrosion protection against	
							white	red
GE - General Electrics	P14A-AL-0218	two layer class A	Zinc flake		DELTA® -TONE 9000 + DELTA®-SEAL	10-15µm Basecoat + 5-10µm Topcoat		min. 1000h
		single layer class B	Zinc flake		DELTA® -TONE 9000 + DELTA®-SEAL	12-25µm		min. 1000h
Kenersys	KSY_SPC_bolt		Zinc flake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ			min. 1000h
Suzlon AE Rotortechnik	M0606600		Zinc flake		DELTA® -TONE 9000 + DELTA®-SEAL silver	6-9µm Basecoat + 6-9µ Topcoat		480h
Vestas	900182		Zinc flake		DELTA® -TONE 9000 + DELTA®-SEAL silver	6-9µm Basecoat + 6-9µ Topcoat		